

# PATENT ABSTRACTS OF JAPAN

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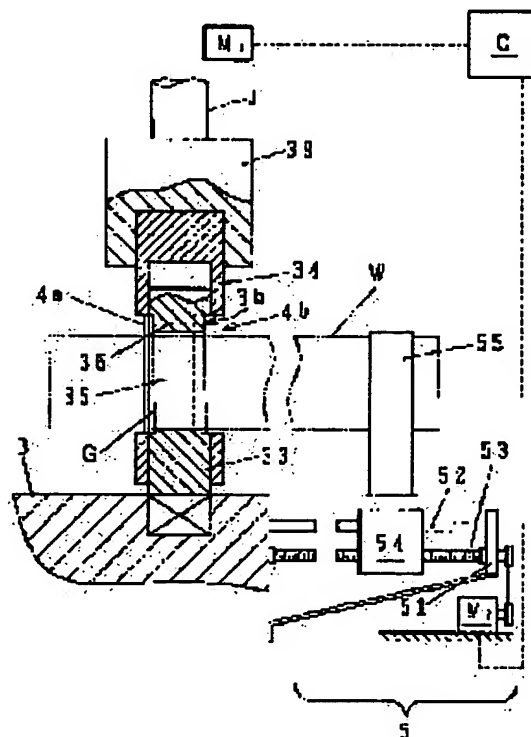
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## (54) BENDING METHOD

### (57)Abstract:

**PURPOSE:** To lengthen a bending interval and to miniaturize the main part in a bending method to charge long materials to be worked such as a band material or wire material, etc., intermittently into a working die part and to form the bent parts into a continuous shape through this working die part.

**CONSTITUTION:** The working die part is constituted of an axial body 33 and a cylindrical body 34 put round it in the shape of a turning pair, an inserting hole 35 having a cross section agreed nearly to a cross section of the material to be worked is formed, a 1st opening 4a and a 2nd opening 4b are formed at a part facing the opening end of the inserting hole 35 of the other cylindrical body 34 and the material to be worked inserted through the 2nd opening 4b from the inserting hole 35 to the 1st opening 4a is bent by rotating the axial body 33 and the cylindrical body 34 relatively.



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